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## What is claimed is:

2	1.	Α	stage	assembly	that	moves	а	device,	the	stage	assembly
	comprising:										

- 4 a device table;
- a stage mover assembly connected to the device table, the stage mover moving the device table;
  - a holder assembly including a device holder that retains the device and rotates relative to the device table; and
  - a holder mover assembly that rotates the device holder relative to the device table between a first position and a second position wherein at least a portion of the holder mover assembly is disposed on the holder assembly.
- The stage assembly of claim 1 wherein the holder mover
   assembly rotates the device holder at least approximately twenty-five degrees relative to the device table about a holder axis of rotation between the first
   position and the second position.
- The stage assembly of claim 1 wherein the holder mover
   assembly rotates the device holder at least approximately one hundred and eighty degrees relative to the device table about a holder axis of rotation
   between the first position and the second position.
- 4. The stage assembly of claim 1 wherein the stage mover assembly moves the device table to rotate the device holder relative to the device table.

- 5. The stage assembly of claim 1 wherein the device holder includes
  2 a stop that engages the holder assembly and provides a stop axis of rotation for the device holder.
- 6. The stage assembly of claim 5 wherein the device holder rotates relative to the stop about the stop axis of rotation and wherein the device holder rotates relative to the device table about a holder axis of rotation.
- 7. The stage assembly of claim 5 wherein the stop engages the 2 device holder.
- 8. The stage assembly of claim 5 wherein the holder assembly includes a carrier that is positioned between the device holder and the device table and wherein the stop engages the carrier.
- 9. The stage assembly of claim 1 wherein the stage mover 2 assembly moves the device table in a semi-circular path to rotate the device holder relative to the device table.
- The stage assembly of claim 1 wherein the device holder rotates
  relative to the device table about a holder axis of rotation and the holder assembly has an assembly center of gravity that is offset from the holder axis
  of rotation.
- 11. The stage assembly of claim 10 wherein the stage mover2 assembly accelerates the device table to rotate the device holder relative to the device table.

- 12. The stage assembly of claim 10 wherein the stage mover
   assembly accelerates the device table to stop rotation of the device holder relative to the device table.
- 13. The stage assembly of claim 10 wherein the device holder has a2 holder center of gravity that is offset from the holder axis of rotation.
- 14. The stage assembly of claim 10 wherein the holder assembly
  2 includes a carrier that is positioned between the device holder and the device table and wherein the carrier has a carrier center of gravity that is offset from
  4 the holder axis of rotation.
- The stage assembly of claim 1 wherein the stage mover
   assembly accelerates the device table to rotate the device holder relative to the device table.
- The stage assembly of claim 15 wherein the stage mover
   assembly accelerates the device table to stop rotation of the device holder relative to the device table.
- 17. The stage assembly of claim 1 wherein the holder mover 2 assembly includes a motor that engages the holder assembly.
- 18. The stage assembly of claim 17 wherein the motor engages the 2 device holder.
- 19. The stage assembly of claim 17 wherein the holder assembly
  2 includes a carrier that is positioned between the device holder and the device table and the motor engages the carrier.

- 20. The stage assembly of claim 17 further comprising a stage that 2 moves and supports the device table, wherein the motor is secured to the stage.
- 21. The stage assembly of claim 20 further comprising a damper that
  2 secures the motor to the stage, the damper inhibiting disturbance forces from the motor from being transferred to the stage.
- 22. The stage assembly of claim 17 wherein the motor is secured to 2 an apparatus frame.
- 23. The stage assembly of claim 17 wherein the motor is secured to 2 the device table.
- The stage assembly of claim 23 further comprising a damper that
   secures the motor to the device table, the damper inhibiting disturbance forces
   from the motor from being transferred to the device table.
- 25. The stage assembly of claim 1 wherein the holder mover assembly includes a first component and a second component that interacts with the first component, the first component being secured to the holder assembly.
- 26. The stage assembly of claim 25 wherein the first component is secured to the device holder.
- 27. The stage assembly of claim 25 wherein the holder assembly
  2 includes a carrier that is positioned between the device holder and the device table and wherein the first component is secured to the carrier.

- 28. The stage assembly of claim 25 wherein the second component 2 is secured to the device table.
- The stage assembly of claim 28 further comprising a damper that
   secures the second component to the device table, the damper inhibiting disturbance forces from the mover from being transferred to the device table.
- 30. The stage assembly of claim 25 further comprising a stage that 2 moves and supports the device table, wherein the second component is secured to the stage.
- 31. The stage assembly of claim 30 further comprising a damper that secures the second component to the stage, the damper inhibiting disturbance forces from the second component from being transferred to the stage.
- 32. The stage assembly of claim 25 wherein the second component 2 is secured to an apparatus frame.
- 33. The stage assembly of claim 25 wherein the second component2 is secured to a damper.
- 34. The stage assembly of claim 25 wherein one of the componentsincludes a magnet array and the other component includes a conductor array.
  - 35. An exposure apparatus including the stage assembly of claim 1.
  - 36. A device made with the exposure apparatus of claim 35.
  - 37. A wafer made with the exposure apparatus of claim 35.

- 38. A method for making a stage assembly for moving a device, the method comprising the steps of:
  - providing a device table that is supported movably;
- 4 connecting a stage mover assembly to the device table;
- providing a holder assembly including a device holder that retains
- 6 the device; and
- providing a holder mover assembly to rotate the device holder
- 8 relative to the device table between a first position and a second position.
- 39. The method of claim 38 wherein the holder mover assembly
   rotates the device holder approximately twenty-five degrees relative to the device table about a holder axis of rotation between the first position and the
   second position.
- 40. The method of claim 38 wherein the holder mover assembly
   rotates the device holder approximately one hundred and eighty degrees relative to the device table about a holder axis of rotation between the first
   position and the second position.
- 41. The method of claim 38 wherein the stage mover assembly 2 moves the device table to rotate the device holder relative to the device table.
- 42. The method of claim 38 wherein the holder assembly includes a stop that engages the holder assembly and provides a stop axis of rotation for the device holder.
- 43. The method of claim 42 wherein the stop engages the device holder assembly and provide a stop axis of rotation for the device holder.

- 44. The method of claim 42 wherein the holder assembly includes a carrier that supports the device holder and wherein the stop engages the carrier.
- 45. The method of claim 42 wherein the stage mover assembly
   2 moves the device table in a semi-circular path when the device holder rotates between the first position and the second position.
- The method of claim 38 wherein the device holder rotates relative
   to the device table about a holder axis of rotation and the holder assembly has an assembly center of gravity and that is offset from the holder axis of rotation.
- 47. The method of claim 46 wherein the stage mover assembly accelerates the device table to rotate the device holder relative to the device table.
- 48. The method of claim 46 wherein the stage mover assembly accelerates the device table to stop rotation of the device holder relative to the device table.
- 49. The method of claim 38 wherein the holder mover assembly2 includes a motor that engages the holder assembly.
- 50. The method of claim 49 wherein the motor engages the device 2 holder.
- 51. The method of claim 49 wherein the holder assembly includes a carrier that support the device holder and the motor engages the carrier.

- 52. The method of claim 49 further comprising the step of providing a
  2 stage that supports the device table and the step of securing the motor to the stage.
- 53. The method of claim 52 further comprising the step of connecting
  the motor with a damper to the stage, the damper inhibiting disturbance forces from the motor from being transferred to the stage.
- 54. The method of claim 49 further comprising the step of providing an apparatus frame and the step of securing the motor to the apparatus frame.
- The method of claim 54 further comprising the step of connecting
   the motor with a damper to the apparatus frame, the damper inhibiting disturbance forces from the motor from being transferred to the apparatus
   frame.
- 56. The method of claim 49 further comprising the step of securing the motor to the device table.
- 57. The method of claim 56 further comprising the step of connecting
   the motor with a damper to the device table, the damper inhibiting disturbance forces from the motor from being transferred to the device table.
- 58. The method of claim 49 wherein the motor includes a first component and a second component that interacts with the first component, the first component being secured to the holder assembly.
- 59. The method of claim 58 further comprising the step of securing the first component to the device holder.

- 60. The method of claim 58 further comprising the step of positioning a carrier between the device holder and the device table and the step of securing the first component to the carrier.
- 61. The method of claim 58 including the step of securing the second component to the device table.
- 62. The method of claim 61 further comprising the step of securing
   the second component with a damper to the device table, the damper inhibiting disturbance forces from the second component from being transferred to the
   device table.
- 63. The method of claim 58 including the step of providing a stage that supports the device table and the step of securing the second component to the stage.
- 64. The method of claim 63 further comprising the step of connecting the second component with a damper to the stage, the damper inhibiting disturbance forces from the second component from being transferred to the stage.
- 65. The method of claim 58 including the step of providing an apparatus frame and the step of securing the second component to the apparatus frame.
- 66. The method of claim 65 further comprising the step of connecting the second component with a damper to the apparatus frame, the damper inhibiting disturbance forces from the second component from being transferred to the apparatus frame.

- 67. The method of claim 58 wherein one of the first component and the second component includes a magnet array and the other component includes a conductor array.
- 68. A method for making an exposure apparatus that forms an image on an object, the method comprising the steps of:
- providing an irradiation apparatus that irradiates the object with radiation to form image on the object; and providing the stage assembly made by the method of claim 38.
- 69. A method of making a wafer utilizing the exposure apparatus 2 made by the method of claim 68.
- 70. A method of making a device including at least the exposure
   2 process: wherein the exposure process utilizes the exposure apparatus made
   by the method of claim 68.